

**TITLE: AN AXIAL COMPLIANT MEANS FOR A SCROLL MACHINE**

**BACKGROUND OF THE INVENTION**

(a) Field of the Invention

5       The present invention is related to an axial compliant means for a scroll machine, and more particularly to one that achieves for both of the first and the second scrolls a better axial sealing effect by having multiple guiding posts provided at where a piston with corresponding multiple guided holes is  
10       pushed-sliding straight and pushing both of the scrolls to be axially in touch and sealed with each other.

(b) Description of the Prior Art:

      As illustrated in Fig. 1 of the accompanying drawings for a sectional view of a conventional scroll machine containing  
15       an axial compliant means of the prior art (US Patent number 5,277,563), the scroll machine is essentially comprised of a orbiting scroll (A1) revolving around a fixed scroll (A2) to form multiple compression chambers (A3) including a low pressure chamber (A31), a medium pressure chamber (A32) and a high  
20       pressure chamber (A33) with working fluid pressure in them increasing gradually and radial-inwardly.

      Both of the orbiting scroll (A1) and the fixed scroll (A2) are axially (and radially) engaged to each other to form the compression chambers. Therefore, an axial sealing effect is  
25       required between the orbiting scroll (A1) and the fixed scroll (A2) to avoid leakage of working fluid in compression chambers in the process of compression. As illustrated, an annular recess (A51) containing an annular piston (A5) is formed on a frame (A4). A flow passage (A6) connecting one side to the  
30       medium pressure chamber (A32) of those compression chambers

(A3) defined by both of the scrolls (A1, A2) through the first scroll and connecting the other side to an annular recess (A51) through the body of the frame is provided so as to guide the working fluid in the medium pressure chamber (A32) to the annular recess (A51). The pressure of the working fluid in the medium pressure chamber (A32) is greater than the suction pressure of the machine and not greater than the discharge pressure of the machine so as to create an appropriate force to push the annular piston (A5) to be against the orbiting scroll (A1) and pushing the orbiting scroll (A1) and the fixed scroll (A2) to be axially in touch and sealed with each other.

Whereas the axial sealing of the orbiting scroll (A1) and the fixed scroll (A2) is produced by the annular piston (A5) pushed-sliding and pushing orbiting scroll (A1) to be in touch with the fixed scroll (A2) axially, the sliding slant of the annular piston (A5) directly affects the sealing result formed by both of the orbiting scroll (A1) and the fixed scroll (A2). However, the annular piston (A5) of the prior art tends to slide slantly due to the greater clearance between where it is engaged to the frame (A4) when subject to pressure force exercised by the working fluid, and that compromises the axial sealing result of the orbiting scroll (A1) and the fixed scroll (A2). Reducing the clearance between the annular piston (A5) and the frame (A4) may help straighten the sliding slant of the annular piston (A5), but it requires additional cost to process both of the frame (A4) and the annular piston (A5).

#### SUMMARY OF THE INVENTION

The primary purpose of the present invention is to provide an axial compliant means to achieve better sealing result for both of the scrolls. To achieve the purpose, a scroll machine

is comprised of a first scroll and a second scroll with the latter revolving around the former to form multiple compression chambers including a high pressure chamber, a medium pressure chamber and a low pressure chamber with each compression chamber gradually increasing pressure from the outer compression chamber to the inner compression chamber. A piston being subject to the pressure force exercised by a working fluid flowing through one of those compression chambers is provided to be pushed-sliding and pushing both of the second scroll and the first scroll to be axially in touch and sealed with each other. Multiple guiding posts are provided and secured on the sliding travel of the piston with corresponding multiple guided holes on the piston to decrease possible slant of the sliding piston when guided by those guiding posts.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a sectional view showing a structure of a scroll machine of the prior art.

Fig. 2 is a sectional view showing a structure of a scroll machine of the present invention.

Fig. 3 is a schematic view showing a piston slanting in a guiding recess of the prior art.

Fig. 4 is a schematic view showing a piston with multiple guided holes slanting in multiple guiding posts of the present invention.

Figs. 5(A), 5(B), and 5(C) are schematic views showing various slant angles created by the piston of the prior art.

Figs. 6(A), 6(B), and 6(C) are schematic views showing various slant angles created by the piston of the present invention.

Figs. 7(A) is a sectional view showing a structure of an

axial compliant means of the present invention.

Figs. 7(B) is a sectional view showing that the axial compliant means of the present invention is in operation.

Fig. 8 is a sectional view of an alternative arrangement  
5 of a flow passage of the present invention.

Fig. 9(A) is a sectional view showing a structure of another preferred embodiment of the present invention.

Fig. 9(B) is a sectional view showing that the axial compliant means of another preferred embodiment of the present  
10 invention is in operation.

Fig. 10(A) is a sectional view showing a structure of another preferred embodiment yet of the present invention.

Fig. 10(B) is a sectional view showing that the axial compliant means of another preferred embodiment yet of the  
15 present invention is in operation.

Fig. 11(A) is a sectional view showing an enlargement of an annular ring and recess combination of the present invention.

Fig. 11(B) is a sectional view showing an enlargement of an annular ring and recess combination of another preferred  
20 embodiment of the present invention.

Fig. 11(C) is a sectional view showing an enlargement of an annular ring and recess combination of another preferred embodiment yet of the present invention.

Table 1 is a chart showing the function of slant angle  
25 vs. R.

#### **DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS**

Referring to Fig. 2 for a view showing a basic structure of a scroll machine of a preferred embodiment of the present invention, similar to the prior art, a second scroll (10)  
30 revolves around a first scroll (20) inside the machine to form

multiple compression chambers (30) including a low pressure chamber (31), a medium pressure chamber (32) and a high pressure chamber (33) with working fluid pressure in them increasing gradually and radial-inwardly. Multiple securing bolts (21) are provided to secure the first scroll (20) and multiple guiding posts (70) and a frame (40) circumferentially. A piston (50) with multiple guided holes (80) is sliding-guided straight by corresponding multiple guiding posts (70) and pushing the second scroll (10) and the first scroll (20) to be axially in touch with and sealed with each other.

Figs. 3, 4, 5 and 6 describe the difference in slant angles created by the piston (50) of the preferred embodiment and the piston (A5) of the prior art when both are axially sliding.

As illustrated in Fig. 3, the slant angle,  $\theta_2 - \theta_1$  created during axial sliding of the piston (A5) of the prior art, is derived as follows:

$$\begin{aligned}\theta_2 - \theta_1 &= \sin^{-1} ((R + \delta) / \sqrt{(R^2 + h^2)}) - \sin^{-1} (R / \sqrt{(R^2 + h^2)}) \\ &= \sin^{-1} (((R + \delta)h - R / \sqrt{(h^2 - 2R\delta - \delta^2)}) / (R^2 + h^2)) \\ \{\sin^{-1}x - \sin^{-1}y &= \sin^{-1} (x \sqrt{(1-y^2)} - y \sqrt{(1-x^2)}), xy \leq 0\}\end{aligned}$$

wherein,

R: slant radius of the piston;

h: ½ height of the piston; and

$\delta$ : clearance between the piston and the guiding recess

As illustrated in Fig. 4, the slant angle,  $\theta_2 - \theta_1$  created during axial sliding of the piston (50) of the present invention, is derived as follows:

$$\begin{aligned}\theta_2 - \theta_1 &= \cos^{-1} ((R - \delta) / \sqrt{(R^2 + h^2)}) - \cos^{-1} (R / \sqrt{(R^2 + h^2)}) \\ &= \cos^{-1} (((R - \delta)R + h \sqrt{(h^2 + 2R\delta - \delta^2)}) / (R^2 + h^2)) \\ \{\cos^{-1}x - \cos^{-1}y &= \cos^{-1} (xy + \sqrt{(1-x^2)} \sqrt{(1-y^2)}), x < y\}\end{aligned}$$

wherein,

R: slant radius of the piston;

h:  $\frac{1}{2}$  height of the piston;

$\delta$ : clearance between a guided hole of the piston and a guiding post.

5       As illustrated in Figs. 5 and 6, given with the same h and  $\delta$ , and R is on the increase, the slant angle created in the present invention decreases while that in the prior art increases accordingly. Furthermore, the relation between the slant angle and R is represented in Table 1, wherein, the slant  
10   angle created by the sliding piston (A5) of the prior art drastically increases along with the increase of R and diverges upon increasing to a certain R (i.e., the piston slants around in the annular recess freely without any restriction). On the contrary, the slant angle created by the sliding piston (50)  
15   of the present invention consistently decreases as R increases.

      Also referring to Figs. 7(A) and 7(B), respectively showing that the scroll machine of the present invention is in its stationary status and in operation, a flow passage (60) is provided connecting one side to the medium pressure chamber  
20   (32) of those compression chambers (30) defined by both of the scrolls through the first scroll (20) and connecting the other side to an annular recess (51) through the body of the frame (40). The pressure of the working fluid in the medium pressure chamber (32) is greater than the suction pressure of the machine  
25   and not greater than the discharge pressure of the machine. The working fluid in the medium pressure chamber (32) is guided through the flow passage (60) into the annular recess (51), thus to exercise an appropriate force on the piston (50) to push both of the second scroll (10) and the first scroll (20)  
30   to be axially in touch and sealed with each other. Naturally,

the flow passage (60) may be arranged as illustrated in Fig. 8, wherein, the flow passage (60) is provided connecting one side to the medium pressure chamber (32) of those compression chambers (30) defined by both of the scrolls through the second scroll (10) and connecting the other side to an annular recess (51) through the body of the piston. The working fluid in the medium pressure chamber (32) is guided through the flow passage (60) into the annular recess (51), thus to exercise a force on the piston (50) to push both of the second scroll (10) and the first scroll (20) to be axially in touch and sealed with each other.

For the preferred embodiment illustrated in Figs. 7(A) and 7(B), those multiple guiding posts (70) are secured to the first scroll (20) and to the frame (40) by securing bolts (21) while corresponding multiple guided holes (80) are provided on the circumference of the piston (50) to respectively receive the insertion of those multiple guiding posts (70). The slant of the sliding piston (50) is decreased as the piston (50) is guided straight by those multiple guiding posts (70). Naturally, as illustrated in Fig. 9(A) and 9(B), respectively showing that the scroll machine of the present invention is in its stationary status and in operation, those multiple guiding posts (70) are secured to the frame (40) by securing bolts (71) while corresponding multiple guided holes (80) are provided through the body of the piston (50) to respectively receive the insertion of those multiple guiding posts (70). The slant of the sliding piston (50) is decreased as the piston (50) is guided straight by those multiple guiding posts (70). Or, alternatively, as illustrated in Fig. 10(A) and 10(B), respectively showing that the scroll machine of the present invention is in its stationary

status and in operation, those multiple guiding posts (70) are secured to the frame (40) by securing bolts (21) while corresponding multiple guided holes (80) are provided on the circumference of the piston (50) and of the first scroll (20) to respectively receive the insertion of those multiple guiding posts (70). The slant of the sliding piston (50) is decreased as the piston (50) is guided straight by the multiple guiding posts (70).

Furthermore, as illustrated in Fig. 11(A), the annular recess (51) is formed by an annular ring (90) provided integrally onto the piston (50), inserted into an annular recess (51) on the frame (40) and a sealing element (91) each provided at the inner and outer circumferences of the corresponding annular ring (90) and recess (51). Alternatively, the annular ring (90) is provided integrally onto the frame and inserted into an annular recess (51) on the piston (50) as illustrated in Fig. 11(B), or an independent annular ring (90) is provided and inserted into the annular recess (51) as illustrated in Fig. 11 (C) to similarly achieve the purpose.

An axial compliant means for a scroll machine of the present invention by providing a preferred axial compliant means for both of the second scroll and the first scroll of the scroll machine improves the axial sealing result for both of the scrolls in facilitating the production of the scroll machine. This application for a patent is duly filed accordingly. However, it should be noted that any and all the preferred embodiments and accompanying drawings disclosed herein do not in any way limit the present invention; therefore, any structure, means and/or characteristics that are identical with or similar to those of the prevent invention shall be deemed as falling within



the purposes and claims of the present invention.

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